

D.T. 1.6

EQUIP. TYPE R390A / URR NO. _____

COL. 541 6257 002

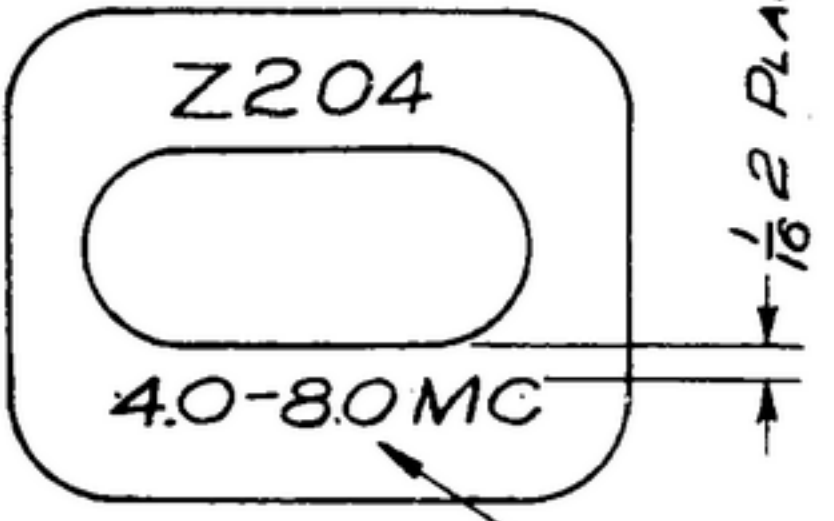
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* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~* SWE APPROVAL~~
SYM PR10042-12

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₆	A ₁ NOTE 1 WAS "SILK SCREENING TO BE BLACK, ETC" A ₂ ADD CALLOUTS A ₃ DELETED ITEM 2 SM-B-249181 A ₄ DWG. TITLE WAS "CAN-R.F." A ₅ NOTE 2 WAS "* SILK SCREENING IN ACCORDANCE WITH COLLINS SPEC. ETC" A ₆ SEE NOTE 1 REPLACED SILK SCREEN NOTATION	17 NOV 59	42428-PC-59-A1-51 REV'D PME
B	(1) REMOVED "SM"	31 OCT 61	42428-PC-59 REV'D PME

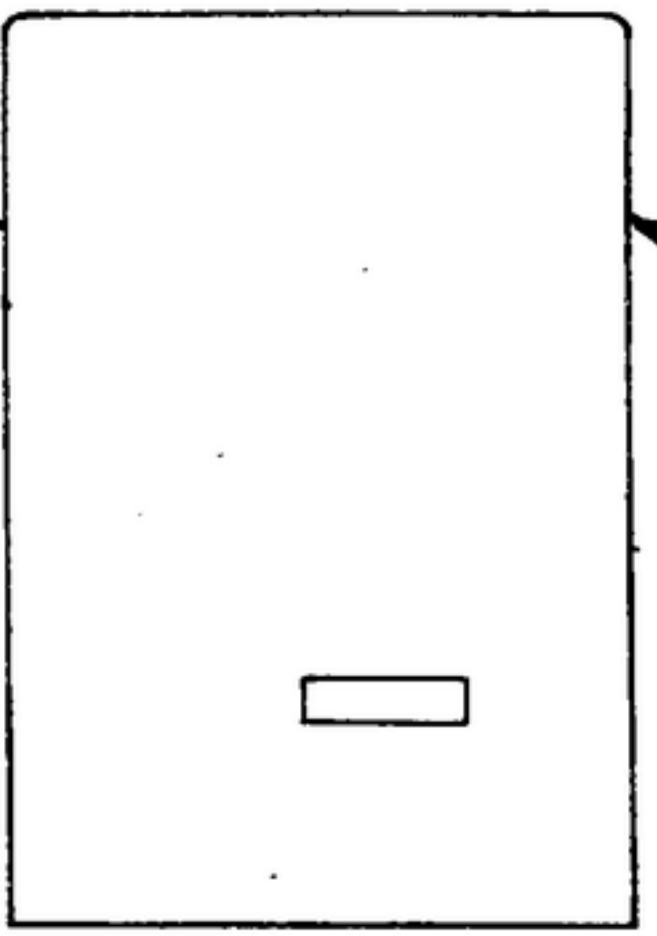


SEE NOTE 1

(A₆)

OUTLINE OF CASE FOR REF. ONLY

(A₂)



SEE NOTE 2

NOTES

- ALL CHARACTERS TO BE ³/₃₂ HIGH GOTHIC TYPE PER SPEC. MIL-M-13231 GROUP II, COLOR TO BE BLACK, COLOR CHIP NO. 27038 PER FED. STD. 595
(A₁) MARKINGS TO BE CENTRALLY LOCATED ± ¹/₃₂ UNLESS OTHERWISE SHOWN COVER DESIGNATIONS WITH ONE COAT VARNISH PER MIL-V-173 TYPE II
- MARK WITH PRIME MANUFACTURERS NAME OR REGISTERED TRADEMARK AND PART NUMBER PER MIL-M-13231 GROUP II
(A₅) (* STEWART-WARNER ELECTRONICS, CHICAGO, ILL D 249095) (B₁)

(A₃)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
(S) 558-0401-002	1	1	SM-B-249053	CAN		

LIST OF MATERIAL

~~COLLINS PART NO. 558-0519-002~~

COLLINS NO.	QTY	NEXT ASSY	USED ON
558-0416-004 +		SM-D-249095	SG-DL-248775

DRAWN
NUGEN

CHECKED
[Signature]

APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±.1°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS-RADIO CO.~~
~~SEDAR RAPIDS, IOWA~~
14214-PH-51-93
SIGNAL CORPS
REVIEWED *PME*
APPROVED *HLV*
PME
DATE 14 FEB 56

CAN-MARKED

SCALE 2/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING
LABORATORIES
FORT MONMOUTH NEW JERSEY
SM-B-249166